

Date: Thursday, 9/20/2007 3:22:01 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 'S' LOCKING SEAL
Job Number	: 34718		
Estimate Number	: 10052		
P.O. Number	:	Part Number	: D2126
This Issue	: 9/20/2007 S.O. No. :	Drawing Number	: D2126 REV. C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 32619	Material	:
Written By	:	Due Date	: 9/27/2007 Qty: 500 Um: Each
Checked & Approved By	: <u>2007.09.20</u>		
Comment	: Est Rev. B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) D M		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4646C207109/21

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

500 FT

2.0	110750004	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)
 Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

C27/10/16500

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

500 feet

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C27/10/16 500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 34718

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.10.16

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W. J. L. 10.16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

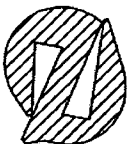
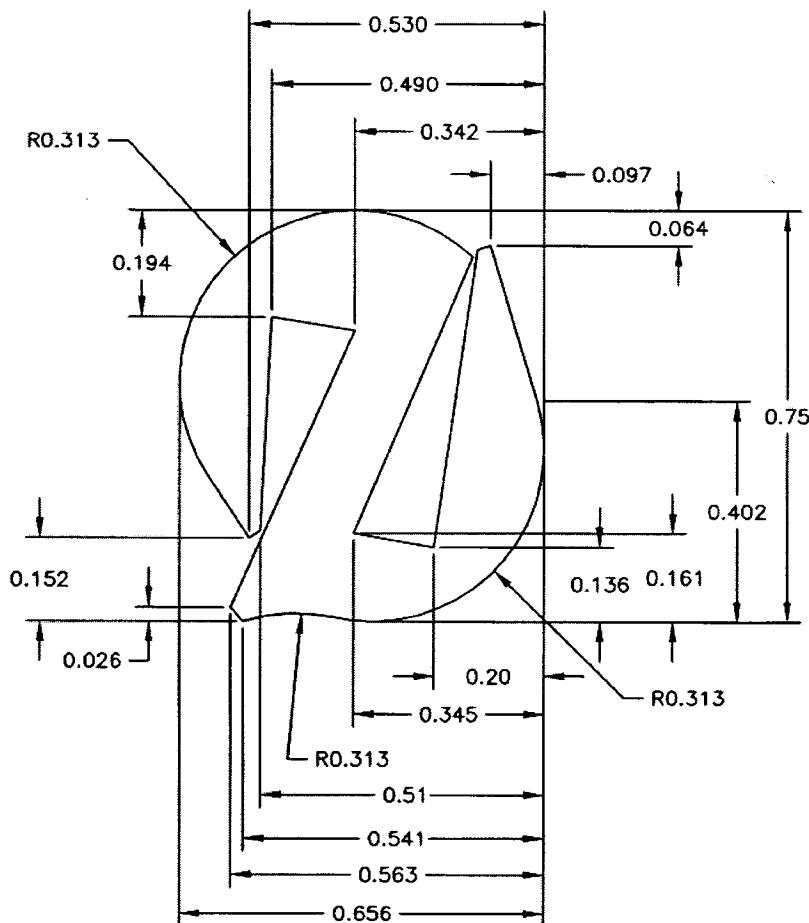
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
49.03.15 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
AE	AE	
CHECKED SA	APPROVED JS	DRAWING NO. D2126
DATE 99.03.15	TITLE LOCKING SEAL	REV. C SHEET 1 OF 1
A	92.03.16	NEW ISSUE
B	98.12.01	REDRAWN: ADD PATTERN
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS



1:1 SCALE
DETAIL

D2126-XXXX LOCKING SEAL
LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 34718

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 10/15/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000004646

ACR W.O. # :

126649

Item # : 110750004

Item Description: # YAD- 2126 Locking Seal Extrusion

ACR Compound : F- 612

Date Shipped: 10/15/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)



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Richmond, B.C.
Canada V7A 4E9
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Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace LTD Date : 10/15/2007
Customer P.O. # : P000004646
ACR W.O. # : 126440 Item # : 110750004
Item Description: # YAD- 2126 Locking Seal Extrusion
ACR Compound : F- 612
Date Shipped: 10/15/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi
(ACR GROUP INC. REPRESENTATIVE)